



PERFECTION
Industrial Sales

LIVE WEBCAST AUCTION



2 AVAILABLE

MAZAK ST80N CNC TURNING CENTER

Assets Available Due to the Facility Closure of

CATERPILLAR®
WACO, TEXAS

FEATURING:
LATE MODEL MAZAK
CNC TURNING CENTERS
& MACHINING CENTERS,
CNC VERTICAL GRINDERS
& CYLINDRICAL
GRINDERS, DEBURRING
SYSTEM, HEAT TREAT,
WELDING DEPARTMENT,
TOOLING, INSPECTION,
MRO & PLANT SUPPORT



2010

CAMPBELL VERTICAL 1000-73-32-15/24
CNC CYLINDRICAL VERTICAL GRINDER



2012

MAZAK CYBERTECH 4500M CNC TURNING CENTER

Sale Date: Thursday, March 28 at 10:00 AM CT
Inspection: Wednesday, March 27 from 8:00 AM–4:00 PM CT or by Special Appointment
Sale Location: 2000 Texas Central Parkway, Waco, Texas 76712



PERFECTION
Industrial Sales

Perfection Industrial Sales
ph +1-847-545-6374 • fax +1-847-427-8884
www.perfectionindustrial.com
Joe Lundvick, TX Auctioneer License #17682

Online Bidding
Available Through

BidSpotter.com

CNC TURNING CENTERS, CNC HORIZONTAL MACHINING CENTERS, CNC VERTICAL GR



MAZAK ST80N CNC TURNING CENTER



MAZAK CYBERTECH 4500M CNC TURNING CENTER

CNC TURNING CENTERS

2012 MAZAK CYBERTECH 4500M CNC TURNING CENTER, s/n 234333, Mazatrol Matrix Nexus CNC Control, 31.89" Max. Turning Dia., 27.56" Swing Over Cross Slide, 120" Max. Center Distance, 15" 3-Jaw Chuck, 12-Position Turret, Extendable Tailstock w/ SMW Autoblock Steady Rest, Coolant, Chip Conveyor, 52 HP Main Spindle, 14 HP Milling Spindle

2010 MAZAK CYBERTECH 4500M CNC TURNING CENTER, s/n 219377, Mazatrol Matrix Nexus CNC Control, 31.89" Max. Turning Dia., 27.56" Swing Over Cross Slide, 120" Max. Center Distance, 15" 3-Jaw Chuck, 12-Tool Upper Turret, Extendable Tailstock w/ SMW Autoblock Steady Rest, Coolant, Chip Conveyor, 52 HP Main Spindle, 14 HP Milling Spindle

MAZAK ST80N CNC TURNING CENTER, s/n 228646, Mazatrol 640T CNC Control, 42" Max. Turning Dia., 32" Max. Swing Over Carriage, 120" Center Distance, 22" Through Hole, 42" 4-Jaw Chuck, 10-Position Turret, Coolant, Chip Conveyor, 80 HP Main Spindle

2010 MAZAK ST80N CNC TURNING CENTER, s/n 219379, Mazatrol 640T CNC Control, 42" Max. Turning Dia., 32" Max. Swing Over Carriage, 120" Center Distance, 22" Through Hole, 42" 4-Jaw Chuck, 10-Position Turret, Coolant, Chip Conveyor, 80 HP Main Spindle Motor

CNC HORIZONTAL MACHINING CENTERS

(3) MAZAK NEXUS 8800-II CNC HORIZONTAL MACHINING CENTERS, s/n's 218392, 218262, 218382, Mazatrol Matrix Nexus CNC Control, X-55", Y-47", Z-52", (2) 31.5" Pallets, Full 4th Axis, 7,000 RPM, 160 ATC, Cat 50, Through Coolant, Chip Conveyor, Mazak Superflow V8 1000 Coolant System

CNC VERTICAL GRINDERS

2011 CAMPBELL VERTICAL 1000-73-32-15/24 CNC CYLINDRICAL VERTICAL GRINDER, 18" Max. Swing, 42" Max. Height Under Rail, 10" 3-Jaw Chuck, (1) Swiveling Spindle with 12" Max. Depth and 10,000 RPM, (2) Fixed Spindles w/27" and 19" Lengths. Both Have 8,500 RPM, 3.25" Max. Dia. Grinding Wheels, 10 HP on Grinding Spindles, Full Enclosure

2010 CAMPBELL VERTICAL 750-36-36-36/42 CNC CYLINDRICAL VERTICAL GRINDER, 48" Max Swing, 36" Max Height Under Rail, 10" 3-Jaw Chuck, (2) Spindles on Turret Equipped w/12" and 18" Spindles Both Having 10,000 RPM, 3.25" Max. Dia. Grinding Wheels, 10 HP Note, Spindle Nose for Chuck is Approx. 30" Outside Dia. for Larger Chucks, Full Enclosure

BOURN & KOCH 1000 VBG CNC VERTICAL GRINDER, s/n 5590454064210, Siemens 840D CNC Control, 43" Max. Swing, 39" Max. Grinding Dia., 39" Table Dia., Kitagawa LU-10 Chuck, 28" Vertical Slide Travel, 10 HP Grinding Spindle, Enclosure, Coolant, Barnes Filter

UNIVERSAL ID/OD GRINDERS

2011 KELLENBERGER UR250/1500 UNIVERSAL GRINDER, s/n 651252, Fanuc 31i-Model B CNC Control, 19" x 60" Capacity, 10" 3-Jaw Chuck, Dual 20" Grinding Wheels, Head Prepped for Internal Head in Process Gauging, Hydromation, Full Enclosure

OKAMOTO OGS 12-60 UNIVERSAL ID/OD GRINDER, s/n 9036, Fanuc 21I CNC Control, 12" x 39" Capacity

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GRINDERS, UNIVERSAL ID/OD GRINDERS



2010

3 AVAILABLE

MAZAK NEXUS 8800-II CNC HORIZONTAL MACHINING CENTER



2010

CAMPBELL
VERTICAL
750-36-36-36/42
CNC CYLINDRICAL
VERTICAL GRINDER



2011

CAMPBELL VERTICAL 1000-73-32-15/24 CNC CYLINDRICAL VERTICAL GRINDER



2010

BOURN & KOCH
1000 VBG
CNC VERTICAL
GRINDER



2011

KELLENBERGER UR250/1500 UNIVERSAL IO/OD GRINDER



2010

OKAMOTO OGS 12-60 UNIVERSAL IO/OD GRINDER

DEBURRING SYSTEM, COMPLETE HEAT TREAT SYSTEM, CAR BOTTOM FURNACE, WELDING, TOOLING



2011

IOWA ENGINEERED PROCESSES CASCADE 1600 DEBURRING SYSTEM



2010

AFC HOLCROFT IQ (INTERNAL QUENCH) HEAT TREAT SYSTEM



DEBURRING SYSTEM

IOWA ENGINEERED PROCESSES CASCADE 1600 DEBURRING SYSTEM, s/n M3106, Allen Bradley Panelview Plus 1000 PLC Control, w/Large Selection of Deburrer Hoppers

COMPLETE HEAT TREAT SYSTEM

AFC HOLCROFT IQ (INTEGRAL-QUENCH) HEAT TREAT SYSTEM, s/n's 62965-62970, 1,800 Deg. F, 6,000 Lb Max. Car Load, 36"W x 72"D x 48"H Capacity, (2) IQ Furnaces w/Top Cool, (1) External Cooling Station, (1) Stress Relief Station, (1) Cryogenic Freezing Station, (1) Washing Station, Transfer Car, (8) Parking Spots, Allen Bradley PV Plus 1250 PLC

CAR BOTTOM FURNACE

WILLIAMS CAR BOTTOM STRESS RELIEF FURNACE, s/n 02710, 1,250 Deg. F Max. Temp, Natural Gas, 102"W x 19"D x 102"H Capacity, (2) Zones, Car Equipped, Brick Lined Car, Fiber Lined Furnace



3 AVAILABLE



WILLIAMS CAR BOTTOM STRESS RELIEF FURNACE

MILLER DELTAWELD 652 POWER SOURCES



2012

WELDING

(3) MILLER DELTAWELD 652 POWER SOURCES W/ WELDING BOOMS AND MILLER 70 SERIES WIRE FEEDS, Equipped w/Coolmate 3 Chillers

(5) WELDING BOOMS W/MILLER 70 SERIES WIRE FEEDS, Lincoln DH-10 Double Header Wire Feeds, Welding Guns, Welding Wire, Electrodes, Helmets, Tips, Hose and More

TOOLING

(500+) CAT 50 TOOL HOLDERS, RENISHAW PROBES, LIVE TOOLING, CARBIDE INSERTS, CAPTO TOOLING, KM TOOLING, DRILLS, END MILLS, CARBIDE TIPPED END MILLS, FACE MILLS, CHAMFER TOOLS, TAPS, AND MORE



HUGE SELECTION OF TOOLING



CAT 50 TOOL HOLDERS

OVER 500

To discuss your requirements for an auction, please call Perfection Industrial +1-847-545-6374

INSPECTION, RIGGING & LIFTING, MISCELLANEOUS PLANT SUPPORT EQUIPMENT



VIEW OF INSPECTION ITEMS

INSPECTION

LARGE ASSORTMENT OF DIGITAL CALIPERS UP TO 40", DIAL CALIPERS, DIGITAL DEPTH GAGES, DIGITAL HEIGHT GAGES, METRIC AND STANDARD OUTSIDE MICROMETERS, BORE GAGES, INDICATORS AND MORE

RIGGING & LIFTING

HANDLING SYSTEMS 2-TON FREE STANDING JIB CRANE, Approx. 15' Reach x 13'6"H, w/JD Neuhaus Pneumatic Hoist w/Pendant Control

LARGE ASSORTMENT OF LIFTING MAGNETS FROM MAGNETOOL AND MAG-MATE UP TO 1,000 LB, HOIST RINGS, CLEAVISES, EYE-BOLTS, RIGGING CHAINS, NYLON LIFTING STRAPS, CHAIN FALLS, RATCHET PULLERS, AND SAFETY HARNESSSES

MISCELLANEOUS PLANT SUPPORT EQUIPMENT

KENNEDY TOOL BOXES, WORKBENCH AND CABINETS, GANG BOXES, POWER TOOLS, HAND TOOLS, PNEUMATIC TOOLS, PALLET JACKS, SAFETY LADDERS, PORTABLE HYDRAULIC UNIT, PORTABLE HYDRAULIC FILTER, MOTORS, FLAMMABLE LIQUIDS CABINETS, FOREMAN'S DESKS, STEEL SAW HORSES, SHOP CARTS, FLATBED CARTS, SCISSOR LIFT TABLES, LIFT AND TILT TABLES, PALLET RACKING, PALLET WRAPPING MACHINE AND MUCH MORE



HANDLING SYSTEMS 2-TON FREE STANDING JIB CRANE



SELECTION OF RIGGING CHAINS, STRAPS, CLEAVISES AND MORE



VIEW OF TOOL CABINETS



POWER TOOLS



VIEW OF FOREMAN'S DESKS AND STEEL TABLES



LARGE SELECTION OF PNEUMATIC TOOLS



LARGE SELECTION OF HAND TOOLS



JOBBOX PIANO LID GANG BOX



RIDGID PIPE WRENCHES UP TO 48"

View our current auction schedule at www.perfectionindustrial.com

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Perfection Industrial Sales – 2550 Arthur Ave., Elk Grove Village, IL 60007

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Joe Lundvick, TX Auctioneer License #17682



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Featuring: Late Model Mazak CNC Turning Centers & Machining Centers, CNC Vertical Grinders & Cylindrical Grinders, Deburring System, Heat Treat, Welding Department, Tooling, Inspection, MRO & Plant Support

LIVE WEBCAST AUCTION

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LIVE WEBCAST AUCTION

TERMS OF SALE

A 16% buyer's premium will be charged on all assets purchased by buyers attending the sale in person, and any Webcast or Online Buyers will be charged an 18% buyer's premium. Acceptable forms of payment are cashier's check, company check (w/bank letter of guarantee) or wire transfer within 48 hours of the sale close. For any Buyers failing to pay within the 48-hour stated payment period, the buyer's premium will be increased to 18% (bidders attending the Auction in person) or 21% (Webcast or Online Bidders). Everything will be sold to the highest bidder, in accordance w/the Auctioneer's customary "Terms of Sale", copies of which will be posted on the premises of the sale and subject to additional terms announced the day of sale. All items are sold "As is, Where is" without any warranty, express or implied.

PAYMENT

ALL PURCHASES MUST BE PAID WITHIN 48 HOURS OF THE CLOSE OF SALE. Contact our Accounting team for wire instructions. Only wire transfer or certified check, payable to Perfection Industrial Sales will be accepted. Company checks payable to Perfection Industrial Sales will be accepted only if accompanied by a bank letter of guarantee. All sales are subject to sales tax. Purchasers claiming Sales Tax exemptions must provide proof satisfactory to the Perfection Accounting team to claim such exemptions.

REMOVAL

All assets must be removed no later than Friday, April 12. Removal times are Monday through Friday from 8:00 AM to 4:00 PM CT. Extended hours and weekends may be accommodated with prior appointment. No lots may be removed during the live auction sale. All items are sold "As is, Where is" without any warranty, express or implied. Anyone removing purchased items with a lift truck or another powered vehicle must have a certificate of insurance with a \$2M General Liability policy, and that certificate must be provided to the auctioneer before removal.

FOR FURTHER INFORMATION

For further information, contact Jennifer Reiner at +1-847-545-6374 or jennifer@perfectionindustrial.com.

HOTELS

Holiday Inn Express & Suites Waco South.....(254) 732-1028
5701 Legend Lake Pkwy., Waco, Texas 76712
Hampton Inn & Suites Waco South.....(254) 662-9500
2501 Marketplace Dr., Waco, Texas 76711
Homewood Suites by Hilton Waco.....(254) 644-4663
5620 Legend Lake Pkwy., Waco, Texas 76712

NEAREST AIRPORTS

Austin-Bergstrom International Airport
(105 miles from auction site)
DFW International Airport (118 miles from auction site)

www.perfectionindustrial.com

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